Benjamin Sheridan Cartridge Valve Repair Instructions

- 1. Remove stock assembly from action/barrel assembly by removing the receiver stock screw #12.
- 2. In order to replace the rubber piston head #19 you must first remove the piston rod assembly #20. To do this, the roll pins #23 must be tapped out and the muzzle cap #22 removed. Now, you can line up the pin holding the pump handle in with the roll pin hole and punch that out too #21. Now remove the piston rod and pull the old rubber piston head off and replace with new rubber piston head. Do not reassemble until you have completed step 3.
- 3. Remove the rear retaining/trigger assembly by taking out the two screws #5 on either side of the receiver behind the breech. Take out the spring, guide and hammer #10, #11, and #25 to access the compression chamber. To remove the valve assembly, you must first take out the stock retaining nut #18 and then push the assembly out of the rear of the tube.

The front and back ends of the cartridge valve #9g and #9h are threaded together in the middle and need to be unscrewed from each other. Now, you can replace all of the seals and reassemble your rifle.

