



# DAYSTAR

## **PCP AIRGUN OWNERS MANUAL**

.177 Cal. - .22 Cal. - .25 Cal

READ ALL INSTRUCTIONS AND WARNINGS IN THIS MANUAL BEFORE USING THIS AIRGUN

# INDEX



Content	Page
Warranty	1 -
	1 -
Safety Review	2 -
General Instructions & Operating Safety	3 -
———— Manual Safety	3 -
Operating Instructions	4 -
——————————————————————————————————————	
B. Loading The Airgun	5 -
	7 -
D. Cocking Lever Replacement	7 -
E. Jammed Ammo	8 -
F. Trigger Adjustment	8 -
G. Butt-Pad & Cheek Piece Adjustment	9 -
H. Maintenance	9 -
Replacement Of O-Rings	10 -
I. Storage	10 -
Mechanism Part's & Part Numbers	11 -





#### 1. WARRANTY

All REXIMEX PGP Airguns carry a One Year Warranty against faulty workmanship and defective materials. Contact the dealer from which you purchased the airgun if it becomes necessary. If the airgun develops a defect within the warranty period, contact the dealer from whom it was purchased. The guarantee does not cover any damage caused by tampering with the airgun.

This airgun should only be disassembled by factory-authorized repairmen.

#### 2. WARNING!

WARNING! NOT A TOY. THIS AIRGUN IS RECOMMENDED FOR ADULT USE ONLY. MISUSE OR CARELESS USE MAY CAUSE SERIOUS INJURY OR DEATH. MAY BE DANGEROUS UP TO 800 YARDS (732 METERS).

WARNING! DO NOT BRANDISH OR DISPLAY THIS AIRGUN IN PUBLIC. IT MAY CONFUSE PEOPLE AND MAY BE A CRIME.

DO NOT CHANGE THE C<mark>oloration and Markings to Make It look more like a fir</mark>earm. Police and others may think it is a firearm and it may be a crime.

YOU AND OTHERS NEXT TO YOU SHOULD ALWAYS WEAR SHOOTING GLASSES TO PROTECT YOUR EYES.

BUYERS AND USERS HAVE TO OBEY THE LAWS ABOUT THE USE AND OWNERSHIP OF THIS AIRGUN

WARNING! NEVER ATTEMPT TO DISASSEMBLE THIS AIRGUN WHILE IT IS CHARGED!
FAILURE TO OBEY THIS INSTRUCTION COULD RESULT IN PERSONAL INJURY OR DAMAGE TO THE AIRGUN!



## DAYSTAR

#### 3 SAFETY REVIEW

- · Never use the airgun if you are intoxicated or under the influence of drugs.
- · Even if there is no pressure sign on the manometer, never disassemble the pressurized tube!
- · Never fire the airgun when it is empty of air or when the air cylinder is removed!
- Never point the airgun at anyone, or allow anyone to point an airgun at you!
- Treat every airgun as if it is loaded even if you know it is not loaded!
- Always carry the airgun so that the direction of the muzzle is under control, even if you stumble.
- Always be sure of your target and what lies behind it before firing your airgun.
- Never leave a loaded airgun unattended.
- Beware of targets that tend to cause ricochets.
- It is recommended that eye protection is worn when charging the air cylinder.
- · Always use caution when operating this airgun.
- Only use dry cloth to clean any dirt inside the barrel for various reasons (humidity, dust, etc.)
- In your airgun, only <mark>use synthetic or m</mark>ineral bas<mark>e high viscosity oil in order not to create filling effect with lower tolerance parts.</mark>
- Learn and obey the laws in your location.
- · Be responsible in your use of this weapon!

REXIMEX PCP airguns are designed specifically for use with DRY COMPRESSED AIR. NO OTHER GAS OR GAS COMBINATION CAN BE USED.

The Airgun may be fil<mark>led by a Divi</mark>ng Scuba T<mark>ank or a suitable compressor</mark> MAXIMUM SAFE WORKING PRESSURE (SWP): 250 BAR



#### DANGER OF EXPLOSION!

THE AIR TANK POSES THE EXPLOSION RISK IF IT GETS HEATED SUBJECT TO SUNTRAY FOR EXTENDED PERIOD OF TIME.

 $(Max. + 40^{\circ} / Min. -05^{\circ})$ 

OTHERWISE, THE AIRGUN SHOULD BE LEFT TO COOL DOWN IN A COOL ENVIRONMENT RECOMMENDED TO BE TRANSPORTED UNDER MAXIMUM 80 BARS PRESSURE DURING FLIGHTS.





## 4 GENERAL INSTRUCTIONS & OPERATING SAFETY

- REXIMEX Airgun should be fitted with a scope or alternate optic sights before use.
- Before using your airgun, read and abide by the basic safety rules.

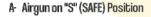


### MANUAL SAFETY

CAUTION: Like all mechanical devices, airgun safety can fail. Even when the safety is on "SAFE" you should continue to handle the airgun Ina safe manner.

Locate the safety switch of the airgun directly above the trigger guard. Safety switch can be set to "S" (SAFE) and "F" (FIRE) positions manually.

The Letters "S" (SAFE) and "F' (FIRE) are located below the safety switch.



To set the safety on, push the safety switch from the left side of the airgun. In this position the trigger cannot be pulled and the airgun cannot be fired.

## B - Airgun on"F" (FIRE) Position

To set the safety off, push the safety switch from the right side of the airgun in this position the trigger can be pulled and the airgun can be fired.





WARNING! KEEP THE AIRGUN IN THE "SAFE" POSITION UNTIL YOU ARE READY TO SHOOT. WHEN READY PUSH The safety switch to "fire" position





#### 5. OPERATING INSTRUCTIONS

#### A. FILLING THE AIR CYLINDER

## Warning!

 Before filling the air cylinder; make sure the airgun is on "S" (SAFE) position, no pellets are loaded in the air airgun and/or barrel and magazine is not mounted in the gun.

NOTE: If the air cylinder pressure is at "0" Bar, then it will be necessary to cock the airgun to remove the force of the Hammer against the firing Valve. Otherwise, the air will pass through the firing Valve out the barrel, and the air cylinder will not pressurize.

- 2. Take all safety measures before filling the air cylinder. It is compulsory for the user and to wear eye & ear protection when filling the air cylinder.
- 3. While filling in the air cylinder; the pressure in the air cylinder must be monitored from the air gauge of the hand pump or scuba charging kit, Do not look at the air gauge on the air cylinder during filing process. Instead, reference the gauge on your fill device.





Assemble the filling equipment hose with the filling probe that is provided inside the box. Pull back on the outer sleeve on the quick connect fitting to release it from your airgun, when your tube is filled. If you hear SOUND of air during the first filling, move the jack and enable the 0 rings to be air-proof. (if the leakage continues, 0 rings might be deformed)

#### Overfill

In case of overfilling, PRESSURE SAFETY VALVE WASHER is located on your airgun. This washer will bear if the air pressure on your airgun reaches to a dangerous level and this will prevent any potential over pressure danger.

In case the safety valve washer is torn, a spare washer is included in your box and it needs to be changed.





## B. LOADING THE AIRGUN

#### CAUTION: Never re-use ammunition.

Review the entire manual, including the section on Safety, before firing your airgun.

CAUTION: Know your airgun's loading mechanism for safest use! Pellets can either be loaded one by one using a single shot tray, or multiple pellets may be loaded using the rotary magazine.

With the magazine placed correctly, EVERY action of closing the side lever WILL place a pellet

With the magazine placed correctly, EVERY action of closing the side lever WILL place a pellet into the chamber.

#### inco one chamber.

#### DO NOT TRY TO CLOSE THE SIDE LEVER WHEN THE MAGAZINE IS NOT LOADED!!!

Do not re-cock the airgun while there is pellet loaded inside the chamber!! This will load multiple pellets at the same time and may damage your airgun.

Removal of the mag<mark>azine WILL still leave the chambered pellet in place unle</mark>ss the airgun is fired.

## Loading the Magazine

Make sure your airgun is on "SAFE" position and is pointed to a SAFE DIRECTION.

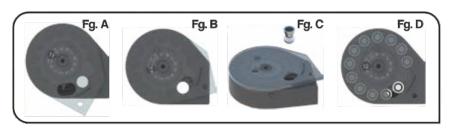
If the magazine is fitted on the airgun, remove it to begin loading or Unloading.

Move the clear cove<mark>r over the catch</mark> point and rotate in the direction of the arrows (clockwise) Fig. A.

Place a finger under the magazine covering the hole, place the first pellet in the magazine nose first, make sure that the pellet does not protrude out of the magazine. If the pellet does protrude, simply push the pellet inward. Fig. B

Rotate the cover counterclockwise and place the remaining pellets into the magazine. Upon completion rotate the cover until it comes to rest. Fig. C

If it looks like Fig. D. The magazine is now ready for use.





## Placing the loaded Magazine on the Airgun & Firing Safety

NOTE: Following these directions will load your airgun and it will be ready bo FIRE.

Make sure your airgun is on "SAFE" position and is pointed be a SAFE DIRECTION.

- To fit the magazine into the airgun, pull the cocking handle backwards until it stops.
- With the cover of the magazine facing the butt of the airgun, insert the magazine from the right side and push it inward until it snaps into place.
- The line on the back of the magazine should align with the line on the loading slot of the airgun. YOU WILL DAMAGE THE MAGAZINE IF IT IS NOT PLACED CORRECTLY
- Pull the cocking handle to its rear-most position.
- Push the cocking handle forward fully and ensure that it lays flat against the airgun in order to chamber a pellet.
- After following the section of safety procedures, your airgun is now loaded and ready to fire.

## DO NOT CLOSE THE COCKING HANDLE / MAGAZINE RELEASE BOLT UNTIL YOU ARE READY TO FIRE.

- Aim at your intended target and disengage the safety and prepare to shoot.
- Pull the trigger gently and the airgun will fire.
- To reload airgun, pull the cocking handle to its rear-most position. This will index the magazine and align the next pellet with the barrel. Then, repeat previous steps.









## C. UN-LOADING & UN-COCKING THE AIRGUN

## Un-loading & Removing the Magazine

- Pulling the cocking handle to its rear-most position and Pushing it forward fully while the magazine is loaded will result in chambering a pellet.
- 2. To unload the airgun, it is recommended to fire the pellet in a SAFE DIRECTION.
- Pull the side lever back to the rear position.

CAUTION. This action WILL cock the airgun.

- 4. Push the magazine out of the receiver from the left side.
- 5. Un-cock the airgun for safe storage.

## **Un-Cocking**

When you are finished shooting, remove the magazine as instructed and un-cock the airgun by following the steps below:

- 11. Point the airgun in a SAFE DIRECTION.
- 2. Take the airgun on "FIRE" position.
- Pull the cocking handle back to its rear-most position.
- While firmly holding the cocking handle in the rear position, pull the trigger.
- 5. Continue to hold t<mark>he trigger back w</mark>hile sliding <mark>the side lever forward to the</mark> latched position.
- 6. Release the trigge<mark>r.</mark>
- 7. Put the airgun on "SAFE" position.

WARNING! EVEN THOUGH YOU FOLLOW THE UNLOADING PROCEDURE, CONTINUE TO TREAT THE AIRGUN AS IT IS LOADED. NEVER POINT THE AIRGUN AT ANYTHING YOU DO NOT INTEND TO SHOOT.

## D. POWER ADJUSTMENT

Simply rotate the power switch while the airgun is un-cocked in the "+" or "-" direction and set the desired power level.









#### E. JAMMED AMMO

Ajammed ammo is usually caused by firing the airgun when the air pressure is toolow. Please, do nob operate your airgun below 100 bar (1500 PSI) air pressure.

CAUTION: Never try to look through the barrel to see if a jammed ammo is cleared.

Make sure the airgun is on "SAFE" position and pointed in a SAFE DIRECTION.

- Pull the cocking handle back to its rear-most position.
- Insert a clearing rod of the proper size into the barrel, starting from the muzzle (Barrel may be damaged if the clearing rod is not proper size)

NOTE: Cocking handle must be at its rear-most position for the jammed ammo to clear the breech when it is pushed out by the ramrod.

- Push or tap ammo towards the breech end of the barrel until the pellet is extracted from the chamber.
- Operate carefully in order nob to damage the chamber sealing 0-ring.
- Remove and discard the ammo.
- Do not reuse that ammo.

If you are nob succes<mark>sful removing the jammed ammo following above instru</mark>ctions, take no further action. REXIMEX Technical Service or an Authorized Service Station will unjam your airgun (Free of charge during the warranty period).

#### F. TRIGGER ADJUSTMENT

- First, remove the grip area using an Allen wrench. (Bottom of the grip)
- After removing the grip area successfully, trigger sensitivity adjustment may be done using an Allen wrench as shown on the picture.
- · Re-mount the grip using the Allen wrench.







## G. BUTT-PAD & CHEEK PIECE ADJUSTMENT

- · Adjust up and down with the help of the buttons on the side of the pad and cheek piece.
- Adjust back and forth with the help of Allen wrench.



WARNING! DO NOT MODIFY OR ALTER YOUR AIRGUN. ATTEMPTS TO MODIFY THE AIRGUN IN ANY WAY INCONSISTENT WITH THIS MANUAL MAY MAKE YOUR AIRGUN UNSAFE TO USE, CAUSE SERIOUS INJURY OR DEATH, AND WILL MAKE THE WARRANTY INACTIVE.

WARNING! DO NOT ATTEMPT TO REPAIR YOUR AIRGUN OR TO DISASSEMBLE TO CORRECT AN OVER-FILL OR VALVE LOCK, PARTS MAY FLY OUT FROM THE AIRGUN AT DANGEROUS SPEEDS IF IT IS DISASSEMBLED WHILE PRESSURIZED.

## H. MAINTENANCE

- Apply Reximex silicone chamber oil on the barrel breech and 0-rings every 3 months or 500 shots.
- Periodically check your airgun. If anything feels different, like a shorter or weaker trigger pull, this may mean worn out or broken parts, call Reximex customer service for assistance before re-using your airgun.





## REPLACEMENT OF O-RINGS

After a period of time, the 0-rings on the fill probe will need to be replaced. The need for this will become noticeable if air is heard leaking from the nozzle while charging the airgun.

## LUBRICANT

General: Keep the airgun clean and wipe it off with regular gun oil and a cloth occasionally. Fill probe: Apply a thin layer of suitable mineral based oil occasionally or when dried out. Magazines: Apply a thin layer of suitable mineral based oil occasionally or when dried out. Cocking handle and Sidelever Sliding Surface: Apply a thin layer of a standard multipurpose grease occasionally or when dried out.

WARNING: Never use grease or spray oil in the moving parts inside the gun.
This can result in unstable power and also leakage. Be moderate with lubricant.

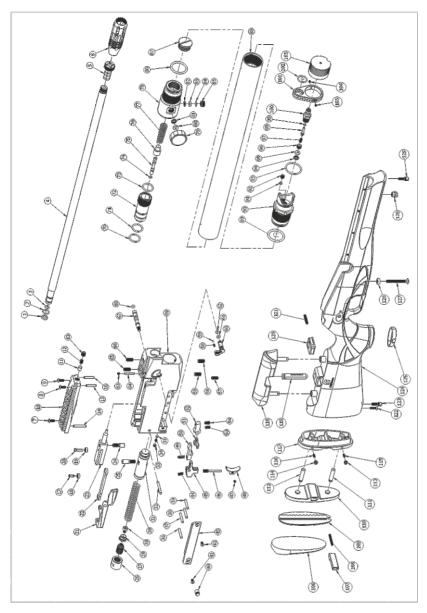
## I. STORAGE

Store in a place that is dry and dark. Store with air pressure between 50200 bar in the airgun.

#### WARNING!

- Keep away from spaces with high humidity as steel parts might corrode.
- Keep away from bright sunlight as this shortens the life of the 0-rings.
- Never store the airgun loaded with pellets.







ISO 4026 ISO 4026 ISO 4026 ISO 4026 OS - 1-2 O-Ring DS - 1-65

# DAYSTAR

## PART LIST

				_			
	Balloon No.	Part Code / Standard	Part Name	L	Balloon No.	Part Code / Standard	Part Name
	1	O-Ring	9.50 x 1.50	욕	70	O-Ring	16×2
Chassiss Group Barrell Group	2	O-Ring	9.50 x 1.50	Tank Group	71	O-Ring	16×2
	l .l	0.00	4.50 x 1x50	9	72	DS - 2-22	Hammer Valve Housing
	3	O-Ring	5.50 x 1x50	-16	73 74	O-Ring	16×2
			6.50 x 1.50 Barrell 4.50 mm	Ŧ	75	O-Ring DS - 2-27	3.50 x 1 Hammer Valve
	4 DS - 3	DS - 3-6	Barrell 5.50 mm	ŧ	76	DS - 2-28	Hammer Valve Pad
			Barrell 6.35 mm	1	77	DS - 2-25	Hammer Valve Spring
	5	DS - 3-2	Moderator Inner Piece	1	78	DS - 2-29	Air Tank Rear Tap
	б	DS - 3-1	Moderator	1	79	DS - 2-14	Pressure Gauge
	7	ISO 7380	M3 x 8 - Button Head Screw	1	80	DS - 2-15	Pressure Gauge Seal
	- 8	ISO 7380	M3 x 8 - Button Head Screw	1	81	Bonded Washer	M5 - Bonded Washer
	9	ISO 7390	M3 x 8 - Button Head Screw		83	Bonded Washer DS - 2-19	MS - Bonded Washer Safety Screw Seal
SS.	10	DS - 1-26	Top Cover	Tank Group	84	DS - 2-19	Copper Burst Disk
388	11	DS - 1-25 DS - 1-24	Counter Pin Counter Pin Spring	- 6	85	DS - 2-17	Safety Screw
5	13	ISO 4026	M6 x 6 - Flat Point SetScrew	10	86	O-Ring	24.2 x 3 / NBR 90
_	14	ISO 8734	3 x20 - Parallel Pin	重	87	DS - 2-20	Air Tank Rear Lid Inner Lid
1	15	ISO 8734	3 x16 - Parallel Pin	1 🖺	88	DS - 2-30	Alluminum Air-Tube
	16	ISO 8734	3 x16 - Parallel Pin	₹	89	O-Ring	24.2 x 3 / NBR 90
	17	DS - 1-27	Cocking Lever Link Rear Screw	1	90	DS - 2-13	Air Tank Front Tap
	18	Ball Bearing	3x7x3	1	91	DS - 2-9 ISO 4029	Discharge Setscrew M6 x 6 - Cup Point Setscrew
읔	19	Ball Bearing DS - 1-31	3x7x3  Cocking Lever Link Front (Long) Pin	1	93	0-Ring	25 x 2
Chassiss Group	21	DS - 1-31 DS - 1-28	Cocking Lever Link Front (Long) Pin Cocking Lever	1	94	Bonded Washer	M5 - Bonded Washer
9	22	DS - 1-34	Cocking Lever Link	1	95	DS - 2-34	Filling Port Seal
Siss		03-8-34	Pellet Pusher - 4.50 mm	1	96	DS - 2-32	Filling Port Valve Spring Base
388	23	DS - 1-41	Pellet Pusher - 5.50 mm	1 9	97	DS - 2-6	Filling Port Valve Spring
ಕ			Pellet Pusher - 6.35 mm	2	98	OS - 2-7 O-Ring	Filling Port Valve 3 x 1
	24	DS - 1-30	Hammer Carrier Screw	1 2	100	DS - 2-33	Filling Port
	25 26	DS - 1-60 DS - 1-57	Hammer Screw	Tank Group	101	DS - 2-2	8-Ring
	27	DS - 1-58	Hammer Spring Base Body Hammer Spring Base Inner Piece	1:	102	O-Ring	14 x 1.50
	28	DS - 1-62	Hammer Spring Base Ring	₹	103	ISO 4026	M 3 x 3 - Flat Head Setscrew
_	29	ISO 4762	M4 x 6 - Hex Socket Head Screw	1	104	ISO 4026	M 3 x 3 - Flat Head Setscrew
Chassiss Group	30	DS - 1-56	Hammer Spring	_	105	DS - 2-1	Air Tank Cap
	31	DS - 1-61	Hammer	Group	106	DS - 4-13	Stock Shoulder Rest:
	32	ISO 8734 ISO 4029	3 x25 - Parallel Pin M4 x 4 - Cup Point SetScrew	-18	107	DS - 4-14 DS - 4-15	Shoulder Rest Adjustment Button Shoulder Rest Adjustment Button Spring
-52	34	DS - 1- 17	Safety Catch Spring	1 2	109	DS - 4-12	Shoulder Rest Pages Shoulder Rest Frame
133	35	DS - 1-18	Safety Catch	Stock	110	DS - 4-18	Stock Fixed Piece
O	36	ISO 8734	3 x 20 - Parallel Pin	Ñ	111	DS - 4-20	Stock Fixed Piece Upper Rod
	37	ISO 8734	3 x 20 - Parallel Pin		112	DS - 4-19	Stock Fixed Piece Lower Rod
	38	ISO 8734	3 x 20 - Parallel Pin	١.	113	DS - 4-23	Stock Fixed Piece Base Lower Setscrew Anchor
d	39 40	ISO 8734 DS - 1-1	3 x 20 - Parallel Pin Safety Cap	Group	114 115	DS - 4-22 ISO 4026	Stock Fixed Piece BaseUpper Setscrew Anchor M4 x 8 - Flat Head Setscrew
	41	ISO 10642	M3 x 6 - Socket Countersunk Head Screw	ďδ	116	ISO 4026	M4 x 8 - Flat Head Setscrew
	42	ISO 10642	M3 x 6 - Socket Countersunk Head Screw	1 8	117	DS - 4-21	Stock Fixed Piece Base
1 2	43	DS - 1-40	Side Cover	Stock	118	DS - 4-6	Cheek Rest
Chassiss Group	44	DS - 1-46	Trigger Finger Piece Rod Base Spring	4 °	119	DS - 4-7	Chhek Rest Mast
8	45	DS - 1-47	Trigger Finger Piece Rod Base	1	120	DS - 4-9	Cheek Rest Adjustment Button
88	46 47	DS - 1-48 ISO 4026	Trigger Finger Piece Rod M3 x 3 - Flat Point Setscrew	1	121	DS - 4-10 DIN 7981	Cheek Rost Adjustment Button Spring d4.2 - L15 - Sheet Metal Screw
ਤੰ	48	DS - 1-5	Trigger Finger Piece	1	123	DS - 4-4	Sling Anchor (Rear)
	49	DS - 1-50	Hammer Holder Spring	1	124	DS - 4-24	Synthetic Stock
	50	DS - 1-51	Hammer Holder	1	125	DS - 4-11	Stock Handgrip Cap
	51	DS - 1-49	Trigger Lever	1	126	DS - 4-2	Main Stock Assembly Bushing
	52 53	DS - 1-54	Hammer Holder Sear	1	127 128	ISO 10642	M6 x 50 - Socket Countersunk Head Screw
	53 54	DS - 1-52 ISO 4026	Hammer Holder Sear Spring M4 x 8 - Flat Point Setscrew	1	128	DS - 4-25 DS - 4-3	Picatinny Assembly Screw Bushing Sling Anchor (Front)
육	55	ISO 4026	M5 x 10 - Flat Point Setscrew	1	129	40-4-9	and service (FIGH)
<u></u>	56	ISO 4026	M5 x 10 - Flat Point Setscrew	т	_		
99	57	ISO 4026	M4 x 10 - Flat Point Setscrew	1			
-88	58	DS - 1-11	Power Adjustment Valve Ball Spring	1			
Chassiss Group	59	Ball	d2.50 mm	1			
Ö	60 61	DS 1-29	Power Adjustment Valve	1			
	62	O-Ring O-Ring	3.50 x 1.50 3.50 x 1.50	1			
	63	ISO 4026	M3 x 3 - Flat Head Setscrew	1			

3.50 x 1.50
M3 x 3 - Flat Head Setscrew
2.5 x 16 - Parallel
M5 x 10 - Flat Point Setscrew
M5 x 10 - Flat Point Setscrew
Safety

3 x 1,50 - Red O-Ring





NOTES			







## REXIMEX İt. İh. Av Malz. Sav. San. Tic. Ltd. Şti.





