



AIRGUNS

SIGSAUER®



P320 SPECTRE COMP / M17 SERIES AIR PISTOL OPERATOR'S MANUAL: HANDLING & SAFETY INSTRUCTIONS



READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS AIRGUN. DO NOT DISCARD THIS MANUAL.

THIS MANUAL SHOULD ALWAYS ACCOMPANY THIS AIRGUN AND BE TRANSFERRED WITH IT UPON CHANGE IN OWNERSHIP, OR WHEN THE AIRGUN IS PRESENTED TO ANOTHER PERSON.



WARNINGS

1.0 SAFETY WARNINGS

READ THIS OPERATOR'S MANUAL COMPLETELY. DO NOT BRANDISH OR DISPLAY THIS AIRGUN IN PUBLIC. IT MAY BE CONFUSING TO PEOPLE AND MAY BE A CRIME. POLICE AND OTHERS MAY THINK THIS AIRGUN IS A FIREARM. DO NOT USE OR CARRY THE AIRGUN IN SITUATIONS WHERE IT COULD BE MISTAKEN FOR A FIREARM. THIS AIRGUN IS NOT A TOY. TREAT IT WITH THE SAME RESPECT YOU WOULD A FIREARM. ALWAYS CAREFULLY FOLLOW THE SAFETY DIRECTIONS FOUND IN THIS OPERATOR'S MANUAL AND KEEP THIS MANUAL IN A SAFE PLACE FOR FUTURE USE. MISUSE OR CARELESS USE MAY CAUSE SERIOUS INJURY, ESPECIALLY TO THE EYE. THE USE AND PURCHASE OF THIS AIRGUN IS NOT RECOMMENDED FOR PERSONS UNDER 18 YEARS OF AGE.

THE BASIC RULES OF SAFE AIRGUN HANDLING

ALWAYS treat every Airgun as if it were loaded.

ALWAYS point the Airgun in a safe direction. DO NOT point any Airgun, loaded or unloaded, at any undesired target.

ALWAYS be sure of your backstop, what lies beyond, and the safety of bystanders before you shoot.

ALWAYS keep your finger clear of the trigger until ready to fire.

DO NOT brandish, tamper with, or attempt to alter Airgun in any way. Actions may result in injury, especially to the eye.

ALWAYS use clean, dry, ammunition of the proper type and caliber for your Airgun. Never reuse ammunition.

ALWAYS be sure you and those around you wear proper eye protection when shooting.

ALWAYS carry your Airgun so that you can control the direction of the muzzle if you fall or stumble.

NEVER shoot at a flat surface or water to avoid ricochet.

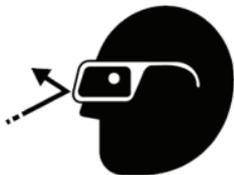
DO NOT leave a loaded Airgun unattended. Airguns and ammunition should be stored separately, locked if possible, beyond the reach of children, careless adults, and unauthorized users.

NEVER allow your Airgun to be used by anyone who has not read and understood this operator's manual.

ALWAYS be sure that the barrel is clear of any obstruction.

NEVER drink alcoholic beverages or take drugs before or during shooting, as your vision and judgment could be seriously impaired, making your Airgun handling unsafe.

1.1 EYE PROTECTION



ALWAYS WEAR SAFETY GLASSES THAT MEET THE REQUIREMENTS OF AMERICAN NATIONAL STANDARDS INSTITUTE/INTERNATIONAL SAFETY EQUIPMENT ASSOCIATION (ANSI/ISEA) Z87.1 OR EUROPEAN STANDARD (EN) 166 WHEN HANDLING, PRACTICING, OR PLINKING WITH AN AIRGUN. WHEN TRAINING OR USING IN FIELD EVENTS AND COMPETITIONS, PROPER EYE AND FACE PROTECTION DESIGNED FOR AIRGUNS MUST BE WORN BY THE USER AND ANY PERSON WITHIN RANGE.

1.2 PROP 65 WARNING



THIS PRODUCT CAN EXPOSE YOU TO CHEMICALS INCLUDING LEAD, WHICH IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM. FOR MORE INFORMATION GO TO WWW.P65WARNINGS.CA.GOV

1.3 EXPLOSION HAZARD



KEEP CO2 CYLINDERS AWAY FROM HEAT AND FLAMES. TEMPERATURES OVER 120 F (50 C) CAN CAUSE AN EXPLOSION RESULTING IN SERIOUS INJURY OR DEATH. NEVER ALLOW CO2 CYLINDERS OR AIRGUN TO SIT FOR EXTENDED PERIODS OF TIME IN DIRECT SUNLIGHT OR STORE IN YOUR VEHICLE.

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2.0 PRODUCT DESCRIPTION - M17



2.1 PRODUCT DESCRIPTION - P320 SPECTRE COMP



OPTICS PLATE ANCHOR FOR
INSTALLING OPTIC PLATES
(PLATES SOLD SEPARATELY)

3.0 MODEL SPECIFICATIONS



MODEL	P320-M17	P320 SPECTRE COMP
SKU	AIR-M17-177	AIR-P320SC-177-BLK
Operating System	CO2 (12g)	CO2 (12g)
Action Type	Semi-Auto (Blowback)	Semi-Auto (Blowback)
Muzzle Velocity*	Up to 320 FPS (97.5 MPS) w/ 7.71gr	Up to 320 FPS (97.5 MPS) w/ 7.71gr
Muzzle Energy*	Up to 1.75 FPE (2.38J) w/ 7.71gr	Up to 1.75 FPE (2.38J) w/ 7.71gr
Caliber	.177 cal (4.5mm)	.177 cal (4.5mm)
Ammo Type	Pellet	Pellet
Optimal Ammo Weight	5.0gr - 8.0gr	5.0gr - 8.0gr
Magazine Capacity	20 rds	20 rds
Last Round Hold Open	No	No
Shots Per Charge*	50 - 60	50 - 60
Sights	Fixed	Fixed
Optics Mount	SIG AIR Optics Plate	SIG AIR Optics Plate
Accessory Rail	Picatinny	Picatinny
Inner Barrel	Rifled	Rifled
Muzzle Thread	N/A	N/A
Trigger Action	DAO	DAO
Trigger Weight	6.0 lbs	4.5 lbs
Safety	Manual	Manual
Slide Material	Metal	Metal
Frame Material	Polymer	Polymer
Weight	34.0 oz (0.96kg)	37.0 oz (1.05kg)
Overall Length	8 in (203mm)	8.5 in (216mm)
Overall Height	6.25 in (159mm)	6.5 in (165mm)
Overall Width	1.6 in (41mm)	1.6 in (41mm)

*Muzzle Velocity/Energy and Shots Per Charge will vary depending upon ambient temperature and firing cadence.

4.0 OPERATING SAFETY

This air pistol is equipped with ambidextrous thumb safety switches. The left switch is illustrated here however, the safety can be engaged or disengaged using either the left or right hand switch.



SAFETY ON

When the safety lever is in the up position as illustrated above, the firing valve will be blocked so the hammer cannot strike it. The trigger can still be pulled, but the air pistol will not be able to fire.



SAFETY OFF

When the lever is moved to the down position as illustrated above, the air pistol will fire one (1) shot for each pull of the trigger.

5.0 LOADING PROPELLANT



Press the magazine release button to remove the magazine from the pistol. Pull outward on the latch (A) and swing the lever open. Insert the CO2 cartridge into the side of the magazine butt first and ensure that the neck of the cartridge is aligned with the pierce pin housing (B). Closing the lever will pierce the CO2 cartridge and pressurize the magazine for operation. See section 11.0 for instructions on depressurizing the air gun.

CAUTION

IF THERE IS EXCESSIVE RESISTANCE WHEN ATTEMPTING TO CLOSE THE LEVER, STOP AND ENSURE THE CARTRIDGE IS PROPERLY ALIGNED WITH THE PIERCE PIN HOUSING. FORCING THE LEVER CLOSED WITHOUT THE CARTRIDGE PROPERLY ALIGNED WILL CAUSE DAMAGE.

6.0 LOADING MAGAZINE



Remove the magazine belt housing by depressing the button on the front of the magazine (A). Open the hatch on the back of the belt housing to access the belt. Insert pellets into the chambers of the belt (B), rotating the belt manually until all chambers are loaded. Then, close the hatch and reinsert the belt housing into the magazine. When loading pellets, ensure the pellet is inserted nose first. The pellet must be fully seated into the chamber so that it is flush with the rear of the belt.

7.0 FIRING THE PISTOL



Keep the muzzle pointed in a safe direction. With the safety engaged, insert the loaded magazine firmly into the grip of the pistol until it locks in place. Aim the pistol at your target, disengage the safety, squeeze the trigger to the rear and the pistol will fire.

Upon firing the slide will recoil, replicating the action of a firearm. Release the trigger and allow it to return all the way forward before firing again. Once all ammunition has been fired from the magazine, reengage the safety and press the magazine release button to remove the magazine and reload ammunition as needed.

8.0 DISASSEMBLY/REASSEMBLY - M17



Disassembly: Press the magazine catch to remove the magazine from the pistol. Grasp the slide and it pull back to the rear until the half circle notch in the slide aligns with the takedown lever as shown (A). Rotate the takedown lever clockwise. Continue to pull the slide back fully to the rear and then up off of the frame. Finally, pull the slide forward off the frame.

The barrel can then be removed by depressing the release button located on the top of the barrel in front of the ejection port (B). Depressing the button will unlock the barrel which can then be pulled out from the frame.



Reassembly: Reinsert the barrel while depressing the release button as the barrel is initially inserted. Push the barrel in fully until the release button returns to its outward and locked position as shown (C).

Guide the slide onto the frame ensuring that the recoil guide rod passes through the front of the slide as shown (D). Pull the slide to the rear while keeping slight downward pressure on the slide. The slide will drop down onto the frame as it nears the full rearward position. Return the slide forward until the half-circle notch aligns with the takedown lever as shown (E). Then, rotate the takedown lever counter-clockwise to return the lever to the locked position.

8.1 DISASSEMBLY/REASSEMBLY - P320 SPECTRE COMP



Disassembly: Press the magazine catch to remove the magazine from the pistol. Grasp the slide and it pull back to the rear until the half circle notch in the slide aligns with the takedown lever as shown (A). Rotate the takedown lever clockwise, and then allow the slide to return forward. Grasp the compensator and pull the barrel assembly forward out of the slide to remove it from the pistol. Then, pull the side to the rear and up off the frame. Finally, pull the slide forward off the frame.



Reassembly: Guide the slide onto the frame ensuring that the recoil guide rod passes through the front of the slide as shown (B). Pull the slide to the rear while keeping slight downward pressure on the slide. The slide will drop down onto the frame as it nears the full rearward position. Allow the slide to return fully forward and then insert the barrel assembly into the front of the slide until the compensator sits flush with the front of the slide. Pull the slide to the rear until the half-circle notch aligns with the takedown lever as shown (C). Then, rotate the takedown lever counter-clockwise to return the lever to the locked position.

9.0 CLEARING JAMMED PELLET

WARNING

USE EXTREME CAUTION WHEN CLEARING A JAMMED AIRGUN. ALWAYS ENGAGE THE SAFETY AND REMOVE THE MAGAZINE BEFORE ATTEMPTING TO CLEAR THE JAM. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AT ALL TIMES. IF THE MAGAZINE CANNOT BE REMOVED, FOLLOW THE STEPS BELOW.

In the event that a pellet becomes jammed in the barrel, it may prevent the magazine from being removed if the pellet jams so that it is bridging the gap between the magazine and the barrel. If this occurs, follow the steps below to safely clear the jam from the airgun.

1. Engage the safety and keep the muzzle pointed in a safe direction at all times.
2. Follow the disassembly procedure explained in section **8.0/8.1** to remove the barrel from the airgun.
3. Once the barrel has been removed, the magazine can be removed from the airgun.
4. Inspect the barrel and magazine for jammed pellets.
5. A jammed pellet can be removed using a .177cal (4.5mm) clearing rod or similar size object by gently pushing the pellet out of the magazine or barrel nose first.
6. Follow the reassembly procedure explained in section **8.0/8.1** to reassemble the airgun.

10.0 GAS GUN GENERAL USE & MAINTENANCE

TEMPERATURE AND OPERATION

TEMPERATURE: Temperature has a major effect on the performance and function of a gas powered air gun. They will not operate correctly when either the ambient temperature is too cold, or the internal temperature of the gun/gas is too cold. Gas air guns should not be used if the ambient temperature is below 59°F/15°C. Gas will not be able to expand properly when it is cold and will cause the air gun to malfunction as well as reducing performance and efficiency. Additionally, high humidity will have a negative effect on gas expansion similar to cold temperatures.

WARNING SIGNS: When the ambient temperature, or the temperature of the gas and/or gun gets too cold, white plumes of vapor will usually be seen venting from the air gun while firing due to the gas not expanding fully. If this occurs, and ambient temperature/humidity is in the optimal range, the user should stop shooting and allow the air gun to return to room temperature. Components of the air gun should no longer feel cold to the touch before resuming.

RAPID FIRE: When a gas gun is fired rapidly, it will cause the gas temperature to drop quickly. It is important for the user to monitor the temperature of the gas air gun during use and allow time for temperatures to regulate to avoid malfunction. Allowing more time between shots/reloads will increase gas efficiency noticeably. If the gun houses the CO₂/Green Gas in its magazine, is recommended to have a spare magazine and alternate between them so that one is able to warm up as the other is being used.



▲ WARNING

FOR USE WITH 4.5MM (.177 CAL) PELLETS ONLY. USE OF ANY OTHER AMMUNITION MAY RESULT IN INJURY, OR DAMAGE TO THE AIR GUN. DO NOT REUSE AMMUNITION OR USE AMMUNITION WHICH HAS VISIBLE IMPERFECTIONS. AVOID USING LOW COST "BULK" AMMUNITION AS IT IS TYPICALLY LOW QUALITY AND CAN CAUSE POOR PERFORMANCE AND DAMAGE THE AIR GUN.

▲ WARNING

DO NOT FIRE A GAS GUN WHILE HOLDING IT ON ITS SIDE OR INVERTED. DOING SO WILL CAUSE LIQUIFIED GAS TO EXPEL FROM THE VALVE WHICH CAN CAUSE INJURY IF ALLOWED TO COME IN CONTACT WITH SKIN AND WILL DAMAGE THE SEALS WITHIN THE VALVE.

AMMUNITION

QUALITY AMMO: Avoid using the lowest cost ammo, as lower cost typically translates into lower quality. Low quality ammo can have imperfections which will have a negative impact on performance such as how accurate the gun can be, the velocity it can shoot and how reliability it can feed and function. Investing in higher quality ammo will allow the gun to achieve higher performance with less chance of malfunction. Never use ammo that has visible imperfections such as dents or a rough surface.

PROPER WEIGHT: Always use the recommend weight range listed in the air gun's specifications. Using ammo outside of the recommend weight range will have a negative effect on accuracy and may cause the gun to jam or malfunction.



LOADING MAGAZINE

SEATING PELLETS: When loading the magazine, ensure all pellets are properly seated into their chambers. The pellet should not protrude from the front or back of the chamber when properly seated. If a pellet is allowed to protrude from the chamber, it can cause the action to jam and prevent the air gun from firing as well as possibly damaging the air gun.



LUBRICATION

OIL TYPE: Air guns require very little maintenance and only require that a thin film of oil be maintained on contact areas between moving parts. Use of silicone oil designed specifically for air gun models is recommended. General purpose lubricants and lubricants for firearms should not be used since they are petroleum based and can be harmful to the seals of an air gun.

CO2 CARTRIDGE: For models which use CO2, a drop of silicone oil should be applied to the tip of the CO2 cartridge, or directly into the pierce pin, every three (3) CO2 cartridges. This will help keep the internal valves and seals of the air gun lubricated.

100% SILICONE OIL



PETROLEUM BASED LUBRICANTS



CO2 CARTRIDGE LUBRICATION



⚠ CAUTION

DO NOT USE GENERAL PURPOSE LUBRICANTS OR LUBRICANTS FOR FIREARMS. THESE ARE PETROLEUM BASED AND CAN BE HARMFUL TO THE SEALS OF AN AIR GUN.

⚠ CAUTION

IF THERE IS A JAM OR OBSTRUCTION IN THE BARREL, NEVER ATTEMPT TO SHOOT ANOTHER SHOT. DOING SO CAN CAUSE PERMANENT DAMAGE TO THE AIR GUN. STOP FIRING IMMEDIATELY, ENGAGE THE SAFETY, REMOVE THE MAGAZINE AND DEPRESSURIZE THE AIR GUN BEFORE CLEARING THE OBSTRUCTION. IF THE MAGAZINE WILL NOT DROP FREE, ATTEMPT TO PULL IT GENTLY FROM THE AIR GUN. ONLY USE A PLASTIC OR WOODEN CLEARING ROD TO REMOVE OBSTRUCTIONS. USE OF METAL CLEARING RODS CAN CAUSE PERMANENT DAMAGE TO THE BARREL.

11.0 STORAGE & TRANSPORTATION

MAKE IT SAFE

UNLOADING: The best way to unload an air gun is to fire all ammunition from the magazine. If this is not possible, ammunition can be pushed out manually using a small rod or pin punch.

DEPRESSURIZING CO2: When storing CO2 models, it is recommended to remove the CO2 if the air gun will not be used for an extended period of time. Keeping the cartridge installed against the seal can cause the seal to deform and may prevent it from sealing properly. The best way to empty gas is to simply dry fire the air gun until the cartridge is empty. If a CO2 cartridge still containing gas needs to be removed, hold the model upright so that the tip of the cartridge is pointed up and slowly reverse the piercing mechanism to gradually release the gas. Maintain control of the mechanism to avoid releasing the gas rapidly as this can freeze and damage the pierce pin seal and cause injury if allowed to come in contact with skin.



⚠ WARNING

IT IS RECOMMENDED TO WEAR GLOVES WHILE UNLOADING CO2 MANUALLY. ALWAYS RELEASE GAS SLOWLY. IF RELEASED RAPIDLY, LIQUIFIED GAS CAN EXPEL FROM THE VALVE WHICH CAN CAUSE INJURY IF ALLOWED TO COME IN CONTACT WITH SKIN.

KEEP IT SAFE

STORAGE: Always store the air gun in a cool, dry place. Never store the air gun in a location with elevated temperatures such as next to a furnace or boiler, or leave the air gun in your vehicle on a warm day. Be aware of high and low temperatures outside of the optimum storage/operating range (59°F/15°C to 90°F/32°C) as parts/equipment such as high pressure gases, seals, etc. can be affected and/or damaged. Store your unloaded air gun separate from your ammunition and in places inaccessible to children and unauthorized persons, under lock and key if possible.

TRANSPORTING: When transporting your air gun, keep it unloaded and on safe for your safety and for the safety of others. It is your responsibility to familiarize yourself with the laws of any state you will be traveling through with your air gun.



WARNING

IMPROPER USE OR HANDLING OF COMPRESSED GAS CAN RESULT IN INJURY OR DEATH. MAXIMUM STORAGE OR OPERATION TEMPERATURES SHOULD NEVER EXCEED 122°F (50°C).

12.0 SAFE USE AND HANDLING OF COMPRESSED GAS CYLINDERS

WARNING

IT IS POSSIBLE THAT CERTAIN CONDITIONS MAY AFFECT A COMPRESSED GAS CYLINDER, WHICH CAN IMPACT ITS PROPER PERFORMANCE. THESE CONDITIONS INCLUDE THE USAGE, MAINTENANCE AND STORAGE AT TEMPERATURES THAT ARE HIGHER OR LOWER THAN (59°F/15°C TO 90°F/32°C).

HIGH TEMPERATURES CAN INCREASE PRESSURE IN THE COMPRESSED GAS CYLINDER, AND WITHIN THE AIR GUN, LEADING TO HIGHER THAN STANDARD OPERATING PRESSURE. THIS EXCESS PRESSURE COULD CAUSE THE AIR GUN TO MALFUNCTION OR BE PERMANENTLY DAMAGED. MAXIMUM STORAGE OR OPERATION TEMPERATURE SHOULD NEVER EXCEED 122°F (50°C). THIS TEMPERATURE CAN BE REACHED IF YOU LEAVE THE AIR GUN UNDER DIRECT SUNLIGHT ON A BRIGHT DAY.

THUS, TO ENSURE PROPER AIR GUN OPERATION, DO NOT EXPOSE IT OR THE COMPRESSED GAS CYLINDERS TO HIGH TEMPERATURES OR DIRECT SUNLIGHT FOR LONG PERIODS OF TIME. OTHERWISE, THE COMPRESSED GAS CYLINDER COULD OVERHEAT AND EXPLODE, WHICH MAY DAMAGE THE AIR GUN AND CAUSE INJURIES OR DEATH TO PEOPLE AROUND IT.

13.0 SERVICE / SHIPPING POLICY

If you have questions concerning the performance or servicing of your Airsoft gun, please write or call:

SIG SAUER, Inc.
Attention: Customer Service
18 Industrial Drive, Exeter, NH 03833

Phone: (603) 610-3000 ext. 1
Fax: (603) 766-7002

IF YOU DO NOT UNDERSTAND THE INSTRUCTIONS FOR OPERATING YOUR AIR GUN, IT IS YOUR RESPONSIBILITY TO CALL OUR CUSTOMER SERVICE DEPARTMENT AT (603) 610-3000 EXT. 1 BEFORE USING YOUR AIR GUN.

In the event that you need to return your air gun to the SIG SAUER Service Department, here's what to do:

1. Contact Customer Service at (603) 610-3000 ext. 1 for a return merchandise authorization (RMA) number, which will allow SIG SAUER to track the status of your return from its receipt at SIG SAUER through its return to you. Please do not send your air gun until you obtain an RMA number.
2. Make sure that the chamber and magazine(s) are unloaded and that no ammunition is included with your returned air gun.
3. Package the air gun securely to prevent damage. Enclose a letter that includes your name, street address, daytime phone number, model and serial number, and a detailed description of the problem you have experienced or the work that you want performed. With the exception of extra magazines, do not include any other accessories such as scopes or mounts.
4. SIG SAUER is not responsible for any air gun until it is received, nor for damage incurred during shipment.

5. Ship your air gun insured and prepaid (we do not accept collect shipments) to:

SIG SAUER, Inc.
Attention: Service Department
18 Industrial Drive Exeter, NH 03833

Don't forget to write your RMA number on the package.

A copy of this instruction manual should always accompany this air gun and be transferred with it upon change of ownership.

14.0 WARRANTY INFORMATION

SIG SAUER AIRSOFT/AIR GUN/AIR ACCESSORY LIMITED WARRANTY

SIG SAUER warrants that the enclosed AIRSOFT/AIRGUN/AIR ACCESSORY product was originally manufactured free of defects in material, workmanship, and mechanical function. For the applicable periods listed below, SIG SAUER agrees to correct any defect in the product for the original purchaser by repair, adjustment, or replacement, at SIG SAUER's option, with the same or comparable quality components (or by replacing the product at SIG SAUER's option); provided however, that the product is returned unloaded and freight prepaid to SIG SAUER at 18 Industrial Drive, Exeter, NH, 03833.

Limited Warranty Applicable Periods:

- SIG SAUER® AIR ONE Airsoft Models – Thirty (30) days from date of purchase
- SIG SAUER® PROFORCE Airsoft Models – Ninety (90) days from date of purchase

- SIG SAUER® AIRGUN Models (non-HUNTER models) – One-hundred and eighty (180) days from date of purchase
- SIG SAUER® HUNTER AIRGUN Models – One (1) year from date of purchase
- SIG SAUER® AIR ACCESSORIES – Sixty (60) days from date of purchase

Proof of purchase will be required with any request for warranty repair.

This limited warranty is null and void if the product has been misused, damaged (by accident or otherwise), fired with improper ammunition, fired with an obstruction in the barrel, damaged through failure to provide reasonable and necessary maintenance as described in the manual accompanying the product, or if unauthorized repair or any alteration, including of a cosmetic nature, has been performed on the product. This limited warranty does not apply to normal wear and tear of any parts.

Subject to the foregoing, this limited warranty confers the right to have the covered product or its parts repaired, adjusted, or replaced exclusively upon the original purchaser, which right is not transferable to any other person.

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THIS WARRANTY APPLIES TO U.S. COMMERCIAL CUSTOMERS ONLY, AND DOES NOT APPLY TO GOVERNMENT, MILITARY, LAW ENFORCEMENT, OR NON-US CUSTOMERS. NON-US CUSTOMERS SHOULD CONTACT THEIR LOCAL DEALER OR DISTRIBUTOR FOR APPLICABLE WARRANTY COVERAGE.

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